

# 1962-69 Dodge Mopar B-body

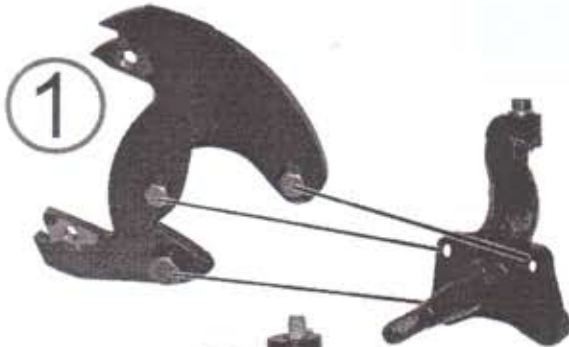
## Bolt patter 5-5 1/2

This conversion kit enables you to use most of the original components. This is a true bolt-on setup, no machining is necessary. The kit allows you to use the same spindles, tie rods, ball joints, and wheels without altering your turning ratio. The kit shown uses 11" rotors. We are going to walk you through step by step of a typical installation of our disc brake kit. The conversion should take about one and a half hours for a professional to install.



### IMPORTANT

Start by placing the car in park, setting the parking brake, jacking up the car using jack stands, and a block behind the rear tire to keep the car from rolling. Make sure that the car is stable and on level ground.



**Step 1** Once backing everything is removed from the spindle, caliper mounting bracket mounts on the front face of the spindle with the hardware provided. The 2 bolts on the top are 1-3/4" 7/16-20 and the bottom bolt that holds the tie rod is a 3" 7/16-20.

### Step 2

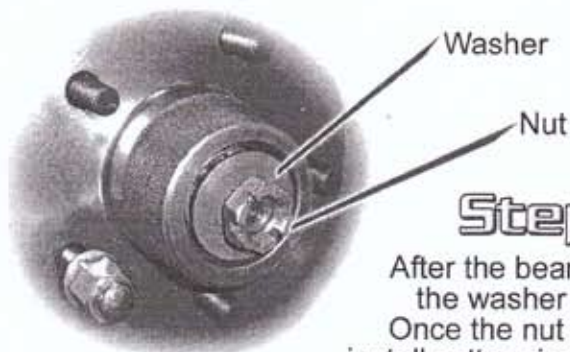
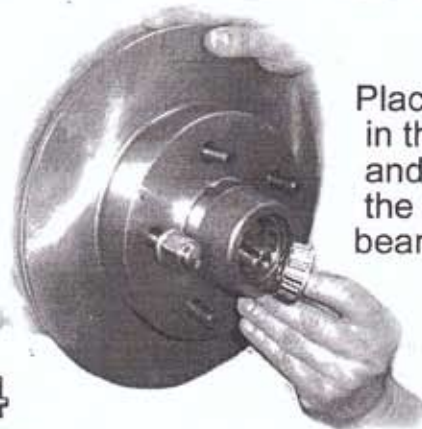
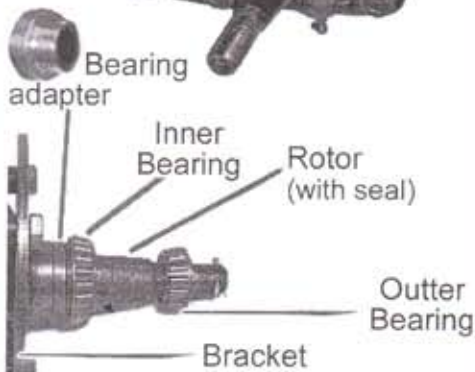
Next, place the rotor face down and install the bearings using wheel bearing grease. Make sure that you pack the wheel bearings.

To do this, place a large dollop of grease in the palm of your hand. With your other hand, push the bearing into the grease from the back side and rotate the bearing until you see the grease coming out the other side.



### Step 3

Place the rotor in the spindle and next the outer bearing.



### Step 4

After the bearing, install the washer and nut. Once the nut is tightened install cutter pin and dust cap.



### Step 5

Now, install the brake caliper with the bleeder screw facing up and the caliper piston to the inside. Once everything fits correct, mount the drive pins through the caliper and into the caliper mounting bracket. Turn the rotor to make sure that it is not binding on the caliper and tighten the pins. Now, bleed your system.